

Work Order ID 60586

Thursday, July 15, 2010 10:17:49 AM



Page 1

Item ID: D205-641-011

Accept



Setup

Start
Stop

Revision ID:

Item Name: Ground Handling Wheel

Start Date: 7/15/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/22/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:



Date: 10-7-15 Tooling:

Date:



QC:

Date:

SPC (Y/N):

Date:

Run
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100 0.00

DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002

for BG 10/07/30

10/08/04

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

10/08/04 sl(2)

120

QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

10/08/04

10/08/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60586

Page 2

Thursday, July 15, 2010 10:17:49 AM

Item ID: D205-641-011

Accept



Setup Start



Revision ID:

Item Name: Ground Handling Wheel

Stop



Start Date: 7/15/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/22/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

201

10/08/04

SF

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-641-

011 Location: 120

140



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/08/04 KJ

MF

10-8-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

Thursday, July 15, 2010 10:17:59 AM

Work Order ID: 60586



Parent Item: D205-641-011



Parent Item Name: Ground Handling Wheel

Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM
IPP K Rev D dwg 09.01.28 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2570 		Manufactured	No			110	Each	559.0000	8	16		10/18/14 sl	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST018			559					16	
				59911			45						
				60288			313						
				60476			201						
D3405-041 		Manufactured	No			110	Each	4.0000		2		B60204 10/18/14 sl	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST474			4						
				59628			4						
D3405-043 		Manufactured	No			110	Each	8.0000		1		10/18/14 sl	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST474			8						
				53888			1						
				59629			7						
AN4C47A 		Purchased	No			110	Each	11.0000		4		M115031 10/18/14 sl (2x)	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST361			11						
				115030			11						

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ON

DART AEROSPACE LTD.

D205-634

Page 10 of 10

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1		X				D205-634-041	SKIDTUBE
	1		X			D205-634-045	SKIDTUBE
1	1				X	D205-641-011	GROUND HANDLING KIT
1		1				D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1			1			D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A		16	16			D2594-1	* PLUG
2B		16	16			D2594-3	* O-RING
3		1	1			D2855	* AFT CAP
4		2	2			AN3-5A	* BOLT
5		2	2			AN960JD10L	* WASHER
6A		1	1			D3564-9	* WEARSHOE (REPLACES D2577-1)
6B		1	1			D3566-1	* GASKET
7A		1	1			D3564-11	* WEARSHOE (REPLACES D2577-3)
7B		1	1			D3566-1	* GASKET
8A		1	1			D3564-5	* WEARSHOE (REPLACES D2577-5)
8B		1	1			D3566-5	* GASKET
9A		1	1			D3564-13	* WEARSHOE
9B		1	1			D3566-13	* GASKET
10		50	50			AN3C4A	* BOLT (REPLACES AN3-4A)
11		50	50			AN960C10L	* WASHER (REPLACES AN960JD10L)
12		50	50			ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50				1		D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1		D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4		AN4C47A	BOLT
53				8		D2570	BUSHING
54				4		MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F
Date: 08.10.07